# Heating and cooling unit



Two-circuit temperature control unit and water chiller Combination unit with 2 x 6 kW heating capacity and 8 kW cooling capacity

## **Equipped with 2 independent circuits:**

- 1 circuit for temperatures from +10°C until +90°C
- 1 circuit for temperatures from +10°C until +40°C





### **Operating principle**

The unit has two independent water circuits with two seal less pumps and two stainless steel water tanks of each approx. 25 litres content. The 2 x 6 kW heating capacity is coupled with a 8 kW cooling capacity. For the cooling, a chilled water connection is not required.

- Two self-optimizing temperature controllers with digital display of the set and actual temperature. With high precision regulation in <sup>1</sup>/<sub>10</sub>° range; can be adjusted to read °C or °F.
- All components in contact with water are made of corrosion resistant stainless steel or bronze.
- Automatic or manual refill.
- Automatic level control with prewarning at low water level.
- · Horn in case of failure.
- · All failures are visually indicated.
- Unit on castors.

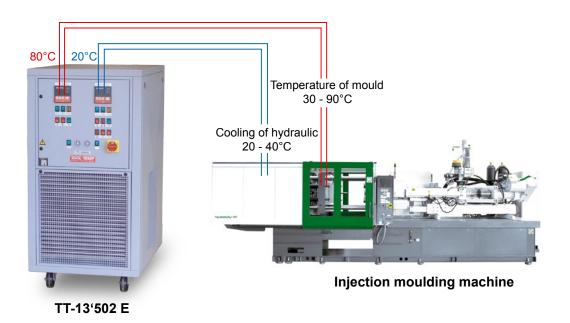
#### **Technical data**

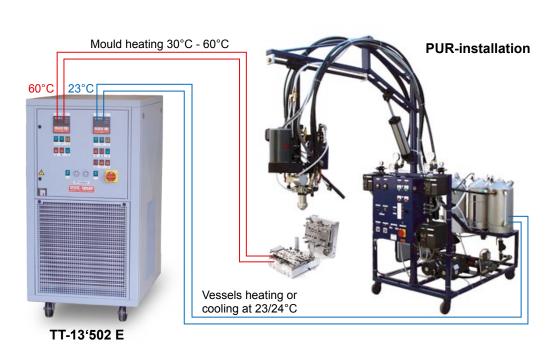
Temperature Control	two self-optimizing, electronic microprocessor controllers MP-888 with digital display of the set and actual value.  Automatic temperature monitoring.
Circuits	2 independent circuits: 1 circuit for temperatures from +10°C until +90°C 1 circuit for temperatures from +10°C until +40°C
Cooling capacity	8 kW for both circuits installed cooling compressor, air cooled air inlet located at the front, blow out located on the side / rear of the unit
Heating capacity	2 x 6 kW
Content water tank	approx. 2 x 25 litres
Pump capacity	2 x max. 4,5 bar / max. 75 l/min
Power consumption	approx. 15 kW
Connections to/from mould automatic water refill	³¼" BSP female thread (at both circuits) ³½" BS female thread
Dimensions (LxWxH)	950 x 660 x 1'300 mm, incl. castors
Noise level (in 3 m distance)	68 dBA
Weight	220 kg empty
Colour	silver grey RAL 7001

OOL-IEMP

Tel.: +41 (0)71 644 77 77 Fax: +41 (0)71 644 77 00 E-Mail: info@tool-temp.ch Internet: www.tool-temp.ch

## **Operating examples**









Tel.: +41 (0)71 644 77 77 Fax: +41 (0)71 644 77 00 E-Mail: info@tool-temp.ch Internet: www.tool-temp.ch